



## Formulation

### Waterborne Styrene Acrylic for Weld Seam Flash Rust HALOX<sup>®</sup> SZP-391 JM, 570 LS

Grind	% Wt./Wt.	Class	Supplier
Water	5.15		
Bentone LT	0.01	Thickener	Elementis Specialties
Disperbyk 190	5.32	Dispersant	BYK
BYK 22	1.15	Defoamer	BYK
TiO2 R-900	10.19	Pigment	Dupont
Hubercarb G3	10.19	Pigment	Huber Engineered Materials
HALOX <sup>®</sup> SZP-391 JM	5	Corrosion Inhibitor	ICL
<b>High Speed Disperse to a 5.0+ N.S.</b>			
<b>Letdown</b>			
Neocryl A-6099	50.58	Resin	Eastman
<b>Premix the next three items; then add slowly under agitation.</b>			
Benzoflex 9-88	2.8	Plasticizer	Eastman
Water	1.08		
Butyl Cellosolve	4.99	Solvent	Dow Chemical
<b>Mix for 5 minutes; then add:</b>			
HALOX <sup>®</sup> 570 LS	3	Inhibitor	ICL
Water	0.23		
Acrysol RM 8W	0.23	Thickener	Dow Chemical
<b>TOTAL</b>	<b>100</b>		

#### Formula Constants

% Solids/Wt.  
% Solids/Vol.  
VOC g/l

#### Formula Properties

49.89 Density lbs./gal.  
37.26 KU Visc. @ R.T.  
136.99

10.45  
85-95

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